



Specification S 2500 – 850 X29273

Clamping force	250t
Openingstroke	575mm
Mouldheight	200 – 685 mm
Distance between tiebars	585 x 585 mm

45 mm set – armored PE2 25L/D screw and new bi-metallic barrel

Hydromotor MR 250

Controller IPC526

Options:

2x122f	machine colour blue/antracite
2x911b	hotrunner control unit 8 circuits, each 16A
2x924	quality control on process parameters
3x526a	clampingforce control TLC 4
3x538a	mouldmaster valve, pneumatic
3x541f	air blow function, free programmable V1 fixed platen
3x542f	air blow function, free programmable V2 fixed platen
3x543f	air blow function, free programmable V3 fixed platen
3x544g	air blow function, free programmable V1 fixed platen
3x545g	air blow function, free programmable V2 movable platen
3x546g	air blow function, free programmable V3 movable platen
3x621	ejector, pressure adjustment on control cabinet
3x630	ejecor manifold positioned backwards on movable platen
3x833c	robot interface with monitoring core(s) acc. Euromap 67/12
3x847	ejector, monitoring in the mould
3x848	connection photocell
3x849b	photocell for drop-out protection
3x870	increased mouldheight 200-685mm
4x380c	shut-off nozzle, sliding plug hydraulic
4x100a	screw with a 25 L/D ratio (A screw)
4x424	Pe 2 screw with mixing head wear resistant
4x454	cylinder wear resistant bi-metallic
4x464	motor dor screw drive with increased rpm
4x466	hopper sliding plate
4x521	heaterbands nozzle with plugs
4x820	transfer injection pressure to holding pressure via hydraulic pressure