



Specification S 5500 – 3550

Clampingforce	5500kN
Openingstroke	850mm
Distance between tiebars	830x830mm
Mouldheight	600-1250mm

Injection 3550	72mm 25 L/D PE2 mixing screw
Shotvolume (max.)	1547cm ³ speed => 2443 cm ³ /s

Leaflet (separate file)

Options:

1x886	push button for cycle start
2x301	sound isolation on injection unit
2x865a	clock function for startup & shutdown
2x924	quality monitoring on process
3x200	cooling of machine frame
3x401	fixed steel platen for multi cavity moulds
3x405	short stroke movable platen
3x526a	clampingforce control TLC-4
3x541f	air blow function, free programmable, V1 FP
3x542f	air blow function, free programmable, V2 FP
3x543f	air blow function, free programmable, V3 FP
3x544g	air blow function, free programmable, V5 MP
3x545g	air blow function, free programmable, V6 MP
3x621	ejector, pressure adjustment on control cabinet
3x833d	interface robot with monitoring core(s) acc Euromap 67
3x860	automatic mouldheight adjustment
3x870a	mouldheight extended to 1250mm (minimum 600mm)
4x396	machine needle shutoff nozzle
4x424a	screw with mixing head PE-2, armored
4x454	bi metallic cylinder
4x464	increased screwspeed, decreased torque
4x466a	hopper with cover
4x480	cycle time shortening by special unit controls
5x557	core puller double 1x FP, 1x MP

- Hotrunnercontrol 38 circuits 16 amp
- Connectorbox with 5 outlets